

# FRONTLINE BUILDING PRODUCTS

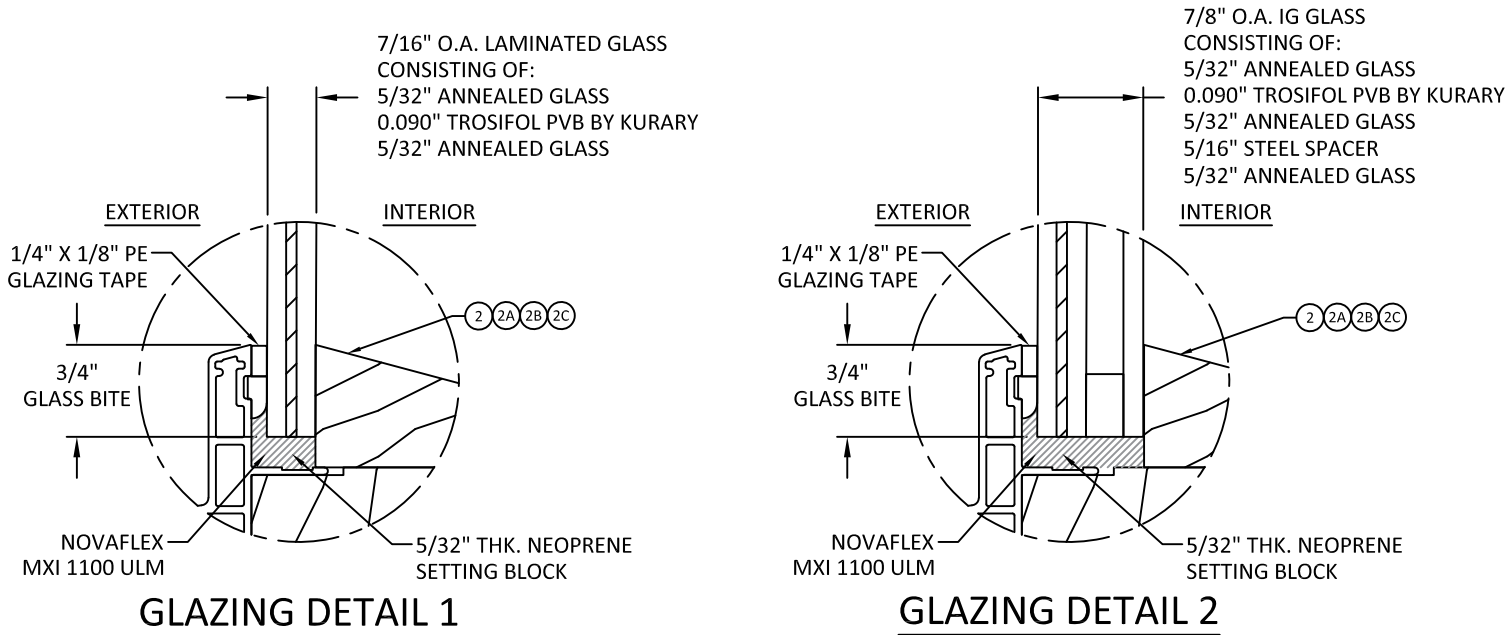
## 350 SERIES CLAD HP DIRECT SET (HVHZ)(IMPACT)

### GENERAL NOTES:

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT EDITION FLORIDA BUILDING CODE (FBC), **INCLUDING** HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
  - AAMA/WDMA/CSA 101/I.S.2/A440-17
  - TAS 201-94
  - TAS 202-94
  - TAS 203-94
- ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY, 2X FRAMING, AND METAL FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF  $\pm 1/2$  INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
- APPROVED IMPACT PROTECTIVE SYSTEM **IS NOT REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
- WINDOW FRAME MATERIAL: ALUMINUM (6063-T5) CLAD EXTERIOR OVER WOOD CORE
- GLASS MEETS THE REQUIREMENTS OF ASTM E 1300 GLASS CHARTS. SEE SHEET 1 FOR GLAZING DETAILS.

| DESIGN RATING |        |                 |                       |
|---------------|--------|-----------------|-----------------------|
| OVERALL SIZE  |        | DESIGN PRESSURE | MISSILE IMPACT RATING |
| WIDTH         | HEIGHT |                 |                       |
| SEE SHEET 2-3 |        | SEE SHEET 2-3   | LMI/SMI               |

| TABLE OF CONTENTS |                                                     |
|-------------------|-----------------------------------------------------|
| SHEET             | SHEET DESCRIPTION                                   |
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| 8                 | BILL OF MATERIALS & COMPONENTS                      |



### GLAZING NOTES:

- GLASS TYPE COMPLIES WITH ASTM E1300 REQUIREMENTS. PER THE FBC TEMPER AND SAFETY GLAZING REQUIREMENTS SHALL BE REVIEWED ON A SITE SPECIFIC BASIS.
- SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24.
- SETTING BLOCKS TO BE LOCATED AT 1/4 SPAN LENGTH FOR GLASS WIDER THAN 36\"/>



FRONTLINE BUILDING PRODUCTS  
610 JENSEN DRIVE  
MEDFORD, WI 54451  
PH: (715) 748-2288

TITLE:  
350 SERIES CLAD HP DIRECT SET  
(HVHZ) (IMPACT)

GENERAL NOTES &  
GLAZING DETAILS

PREPARED BY:

BUILDING DROPS, INC.

1900 NE MIAMI CT, SUITE 2-15

MIAMI, FL 33132

PH: (954)399-8478

FAX: (954)744-4738

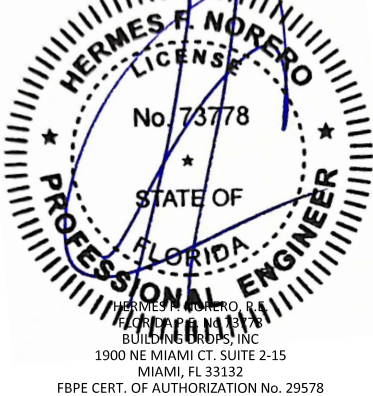
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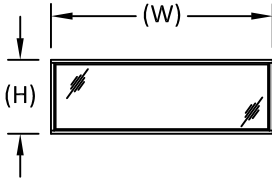
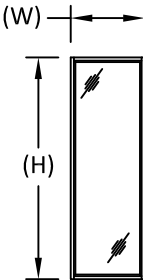
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| FL #:    |          | FL37879    |
| DATE:    |          | 03.14.2025 |
| DWG. BY: | CHK. BY: |            |
| FB       | HFN      |            |
| SCALE:   |          | NTS        |
| DWG. #:  |          | FBP002     |
| SHEET:   |          | 1          |
| REV.     |          | A          |
|          |          | OF 8       |



**NOTE:**  
WINDOW WIDTH (W) AND HEIGHT (H) ARE INTERCHANGEABLE FOR ALL SIZES SHOWN HEREIN NOT TO EXCEED MAXIMUM TESTED SQUARE FOOT AREA. ANCHOR SPACING SHALL NOT EXCEED THOSE SHOWN FOR LONG OR SHORT LEG OF UNIT, SEE TABLE ABOVE.



D.L.O. OVERALL SIZE:

- D.L.O. WIDTH: FRAME WIDTH - 4.24"
- D.L.O. HEIGHT: FRAME HEIGHT - 4.24"

|          |    |            |     |
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| SCALE:   |    | NTS        |     |
| DWG. #:  |    | FBP002     |     |
| SHEET:   |    | REV.       | A   |
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**INSTALLATION LEGEND:**

-  FRAME INSTALL ANCHOR  
(SEE SHEET 7)
-  FIN INSTALL ANCHOR  
(SEE SHEET 7)



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**ANCHOR LAYOUTS**

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FAX: (954)744.4738  
WEB: [www.buildingdrops.com](http://www.buildingdrops.com)

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DATE: 03.14.2025

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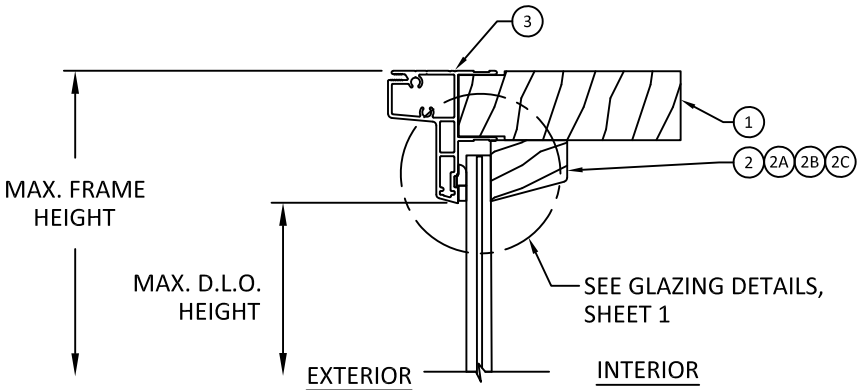
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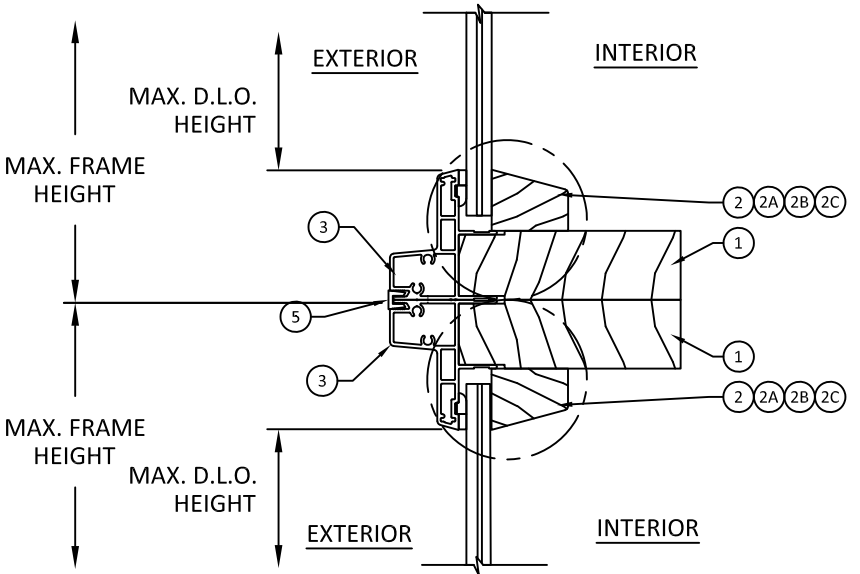
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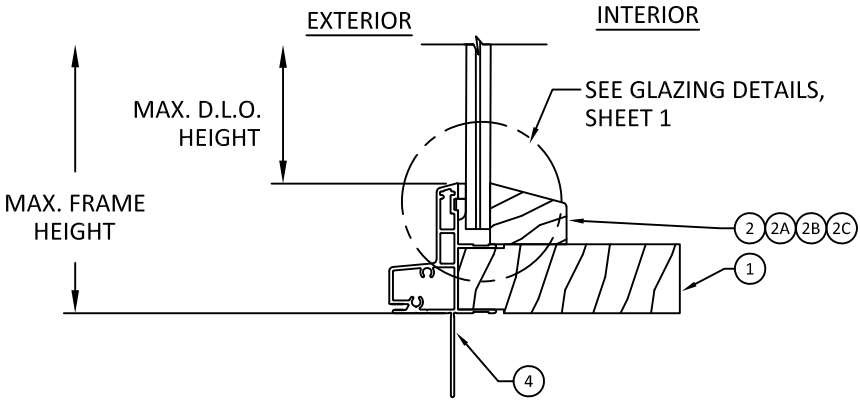
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**A**  
**5** VERTICAL SECTION  
TYP. HEAD



**B**  
**5** VERTICAL SECTION  
TYP. MULLED DETAIL



**C**  
**5** VERTICAL SECTION  
TYP. SILL  
FIN INSTALLATION



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VERTICAL SECTIONS

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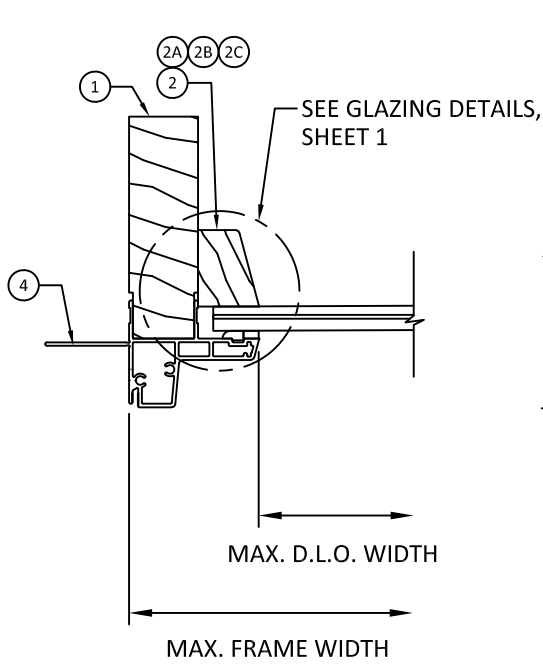
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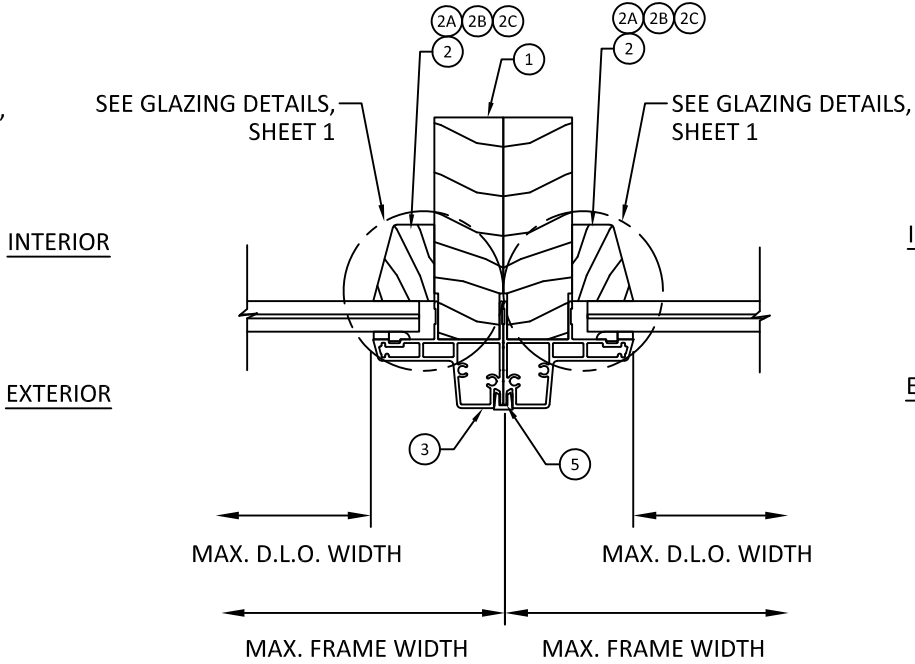


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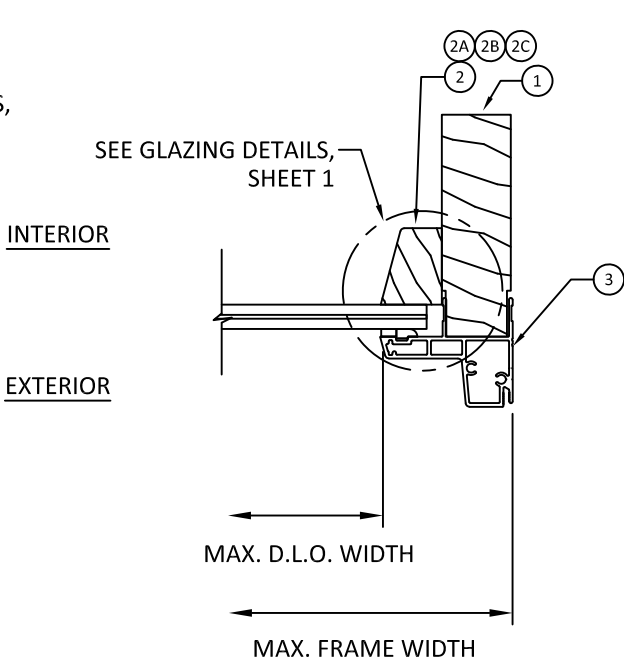
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**A**  
**6** HORIZONTAL SECTION  
TYP. JAMB  
FIN INSTALLATION



**B**  
**6** HORIZONTAL SECTION  
TYP. MULLION DETAIL



**C**  
**6** HORIZONTAL SECTION  
TYP. JAMB



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HORIZONTAL SECTIONS

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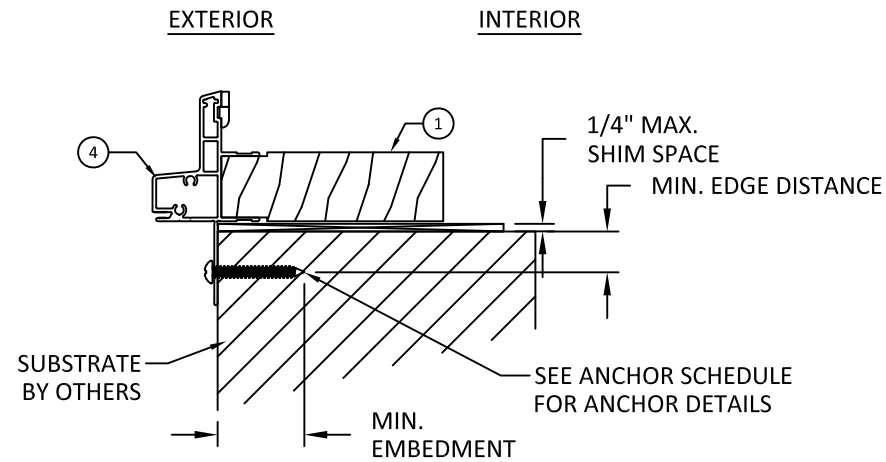


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| SCALE:   | NTS        |
| DWG. #:  | FBP002     |
| SHEET:   | 6          |
| REV.     | A          |



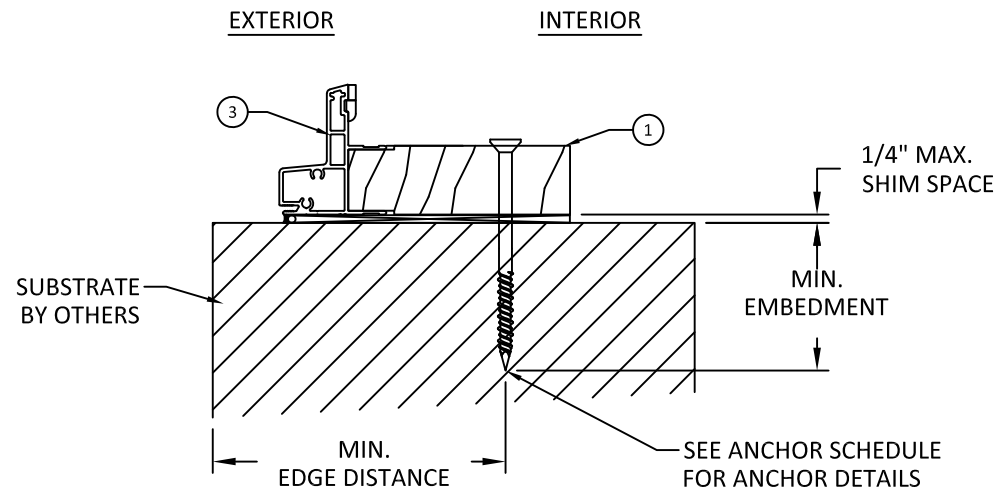
**A**  
**7**

**VERTICAL SECTION**

TYP. SILL INSTALLATION  
THROUGH ALUMINUM FIN

TYP. SILL INSTALLATION  
THROUGH ALUMINUM FIN

NOTE: HEAD & JAMB SIMILAR



**B**  
**7**

**VERTICAL SECTION**

TYP. SILL INSTALLATION

TYP. SILL INSTALLATION  
THROUGH FRAME

NOTE: HEAD & JAMB SIMILAR

| ANCHOR SCHEDULE - 350 SERIES |                         |                                                                  |                                                             |                    |
|------------------------------|-------------------------|------------------------------------------------------------------|-------------------------------------------------------------|--------------------|
| INST. METHOD                 | ANCHOR TYPE             | SUBSTRATE                                                        | MIN. EMBEDMENT                                              | MIN. EDGE DISTANCE |
| THROUGH FIN                  | #10 WOOD SCREW          | WOOD (S.G. = 0.55)                                               | 1.50"                                                       | 0.75"              |
|                              | #10 SELF-TAPPING SCREW" | MIN. 18 GA. STEEL (33KSI)/<br>ALUMINUM 1/8" MIN. THK.<br>6063-T5 | THREE (3) THREADS MIN..<br>PENETRATION BEYOND<br>METAL FACE | 0.50"              |
| THROUGH FRAME                | #10 WOOD SCREW          | WOOD (S.G. = 0.55)                                               | 1.50"                                                       | 1.25"              |
|                              | #10 SELF-TAPPING SCREW" | MIN. 18 GA. STEEL (33KSI)/<br>ALUMINUM 1/8" MIN. THK.<br>6063-T5 | THREE (3) THREADS MIN..<br>PENETRATION BEYOND<br>METAL FACE | 0.50"              |
|                              | 3/16" ITW TAPCON        | CONCRETE: f'c = 3000 PSI                                         | 1.50"                                                       | 2.00"              |
|                              | 3/16" ITW TAPCON        | MASONRY : CMU PER<br>ASTM-C90, MIN. 2000 PSI                     | 1.50"                                                       | 2.50"              |

INSTALLATION NOTES:

1. ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN.
2. INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF  $\pm 1/2$  INCH THE DEPICTED LOCATION & SPACING IN THE ANCHOR LAYOUT DETAILS (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
3. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
4. MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
5. INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING:
  - FASTENERS USED WITHIN 3,000 FEET OF A SALTWATER COASTLINE AND INSTALLED IN ENCLOSED SPACES SHALL BE GALVANIZED IN ACCORDANCE WITH SECTION 1711.1.1 (E.G., ASTM A153 CLASS D, ASTM A641 CLASS 3S, OR EQUIVALENT CORROSION RESISTANCE).
  - CONNECTORS AND METAL PLATES USED WITHIN 3,000 FEET OF A SALTWATER COASTLINE SHALL BE STANDARD GALVANIZED IN ACCORDANCE WITH SECTION 1711.1.2 (E.G., ASTM A653 G90, ASTM A123, OR PROTECTIVE COATING PER TPI 1).
6. FOR MASONRY OR CONCRETE OPENINGS, A 1X WOOD BUCK MAY BE USED (OPTIONAL) AS LONG AS THE MINIMUM EMBEDMENT AND EDGE DISTANCE REQUIREMENTS ARE STILL MET WITHIN THE CORRESPONDING HOST SUBSTRATE. SEE GENERAL NOTE #3 ON SHEET 1 FOR MORE INFORMATION.
7. FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
8. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.

TITLE:  
350 SERIES CLAD HP DIRECT SET  
(HVHZ) (IMPACT)

ANCHOR DETAILS, SCHEDULE,  
& INSTALLATION NOTES

**BUILDING DROPS, INC.**  
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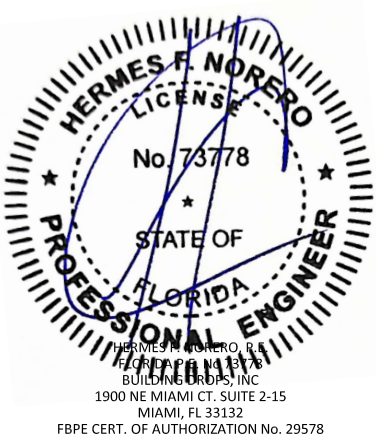
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SCALE: NTS

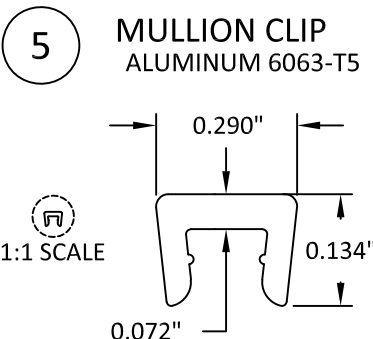
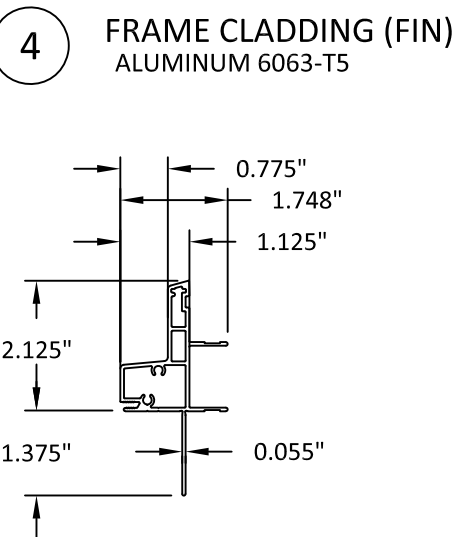
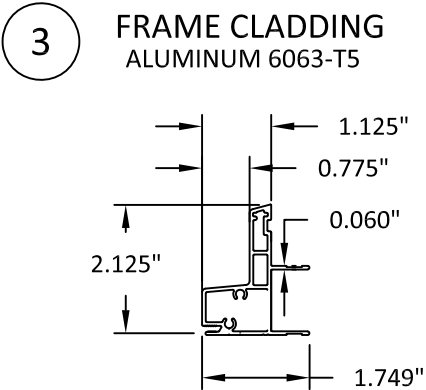
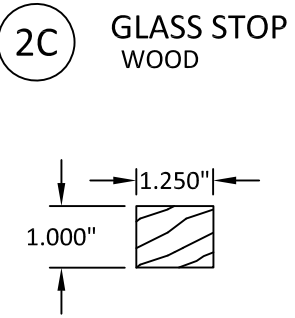
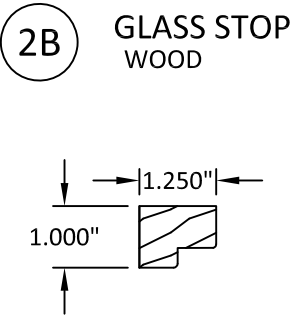
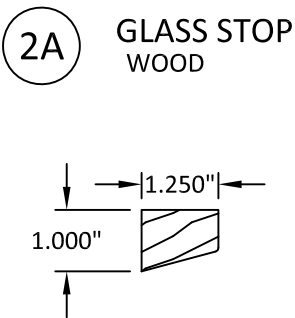
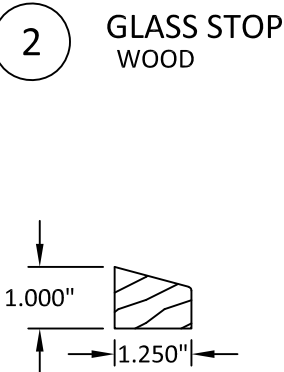
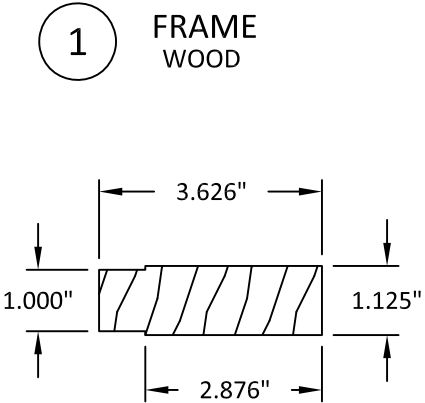
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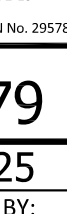
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| SHEET: | REV. |
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REV. A

DF 8

| SERIES 350 - BILL OF MATERIALS |                      |                  |
|--------------------------------|----------------------|------------------|
| PART NO.                       | PART DESCRIPTION     | MATERIAL         |
| 1                              | FRAME                | WOOD             |
| 2                              | GLASS STOP           | WOOD             |
| 3                              | FRAME CLADDING       | ALUMINUM 6063-T5 |
| 4                              | FRAME CLADDING (FIN) | ALUMINUM 6063-T5 |
| 5                              | MULLION CLIP         | ALUMINUM 6063-T5 |



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|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|-----------------|----|-------|--|--|--|--|--|--|--|--|--|--|--|
| FRONTLINE BUILDING PRODUCTS<br>610 JENSEN DRIVE<br>MEDFORD, WI 54451<br>PH: (715) 748-2288                                                                                                                                                                                                                                                                                                                             |                                                                                     |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
| <b>TITLE:</b><br><br><b>350 SERIES CLAD HP DIRECT SET<br/>(HVHZ) (IMPACT)</b>                                                                                                                                                                                                                                                                                                                                          | <b>BILL OF MATERIALS<br/>&amp; COMPONENTS</b>                                       | <b>PREPARED BY:</b><br><br><b>BUILDING DROPS, INC.</b><br>1900 NE MIAMI CT. SUITE 2-15<br>MIAMI, FL 33132<br>PH: (954) 399-8478<br>FAX: (954) 744-4738<br>WEB: www.buildingdrops.com |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                   |                                                                                     |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
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| REMARKS                                                                                                                                                                                                                                                                                                                                                                                                                | BY                                                                                  | DATE                                                                                                                                                                                 |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
| 2026 FBC UPDATE                                                                                                                                                                                                                                                                                                                                                                                                        | LS                                                                                  | 06/26                                                                                                                                                                                |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                     |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                     |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                     |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
| <small>THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.</small>                                                                                             |                                                                                     |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                    |                                                                                     |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
| FL #:<br><div style="font-size: 2em; font-weight: bold; text-align: center;">FL37879</div>                                                                                                                                                                                                                                                                                                                             |                                                                                     |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
| DATE: <div style="font-size: 1.5em; font-weight: bold;">03.14.2025</div>                                                                                                                                                                                                                                                                                                                                               |                                                                                     |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
| DWG. BY:<br><div style="font-size: 1.5em; font-weight: bold;">FB</div>                                                                                                                                                                                                                                                                                                                                                 | CHK. BY:<br><div style="font-size: 1.5em; font-weight: bold;">HFN</div>             |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
| SCALE: <div style="font-size: 1.5em; font-weight: bold;">NTS</div>                                                                                                                                                                                                                                                                                                                                                     |                                                                                     |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
| DWG. #: <div style="font-size: 1.5em; font-weight: bold;">FBP002</div>                                                                                                                                                                                                                                                                                                                                                 |                                                                                     |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
| SHEET:<br><div style="font-size: 3em; font-weight: bold; text-align: center;">8</div>                                                                                                                                                                                                                                                                                                                                  | REV.<br><div style="font-size: 2em; font-weight: bold; text-align: center;">A</div> |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |
| OF 8                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                     |                                                                                                                                                                                      |      |                 |    |       |  |  |  |  |  |  |  |  |  |  |  |